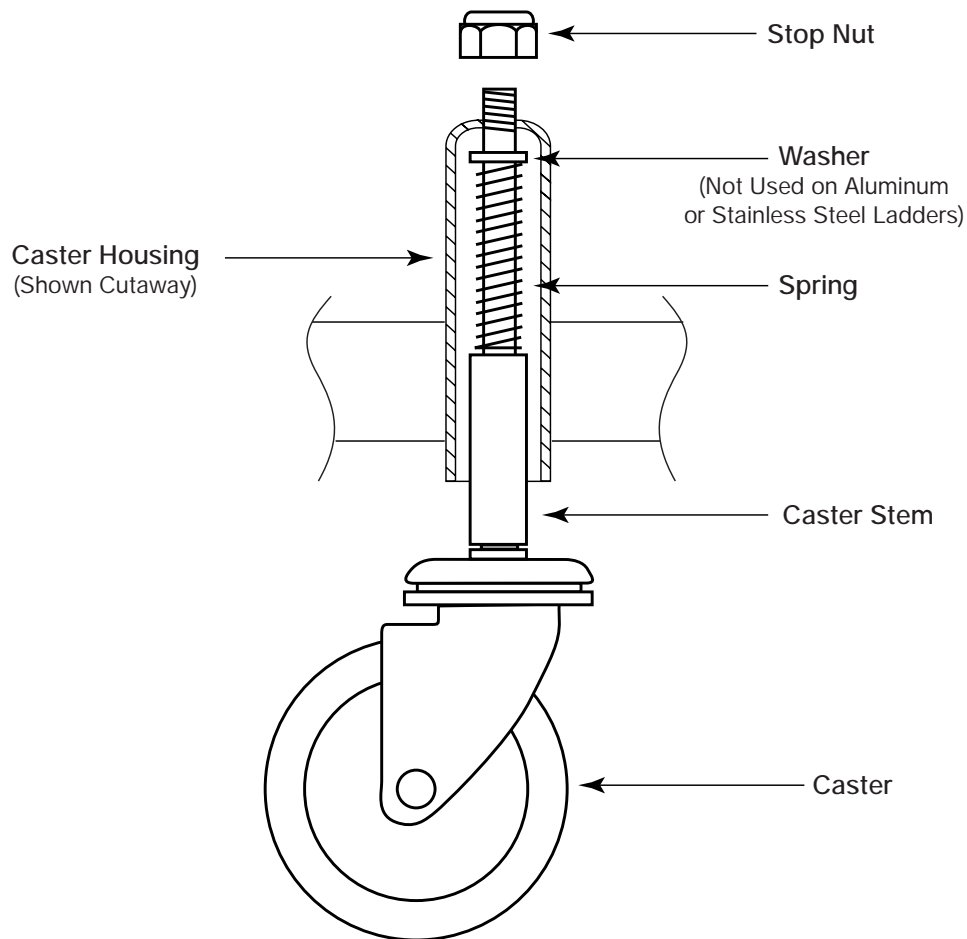


INSTRUCTIONS:

Caster Installation

PPN# 00104

[Retain for future reference.]



Steps For Assembly

1. Install **spring** and **washer** over the caster stem as shown above.
2. Insert **caster stem** into the **caster housing**.
3. Screw on the **stop nut** so that 2 threads of the stem appear above nut (Do not overtighten).
4. Before using ladder, be sure all 4 **rubber crutch tips** are installed on the legs of the ladder and are in good condition.
5. Understand and follow all usage guidelines and heed all cautions and warnings.



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